



Warranty extension to 36 months, valid from 01.01.2010

Complement to our sales and delivery conditions are valid from 01 January 2004, paragraph 8:

We provide an extended warranty of **36 months** from date of shipment from the factory for

- 1) Welding machines (PrGr. 01, 02, 19, 20, 23, 30, 39, 40, 41, 43, 44, 45, 47, 48, 49, 55, 69, 79)
- 2) Automation components (PrGr. 05)

Excluded are:

With an extended warranty of 24 months: motors, fans.

With a warranty of 12 months: electronic components, circuit boards, water pumps, wire feeding systems, connection cables.

There is no warranty for consumables, welding and cutting torches, wire feed rollers, software errors that are not reproducible.

The warranty extension of 36 or 24 months will only be granted if the machines/equipment are operated according to the operating instructions, in compliance with applicable laws and regulations, recommendations and regular annual check by an authorized Merkle service representative. The extended warranty can be provided only by an authorized service representative. The authorization takes place after a successful, annual participation in the Merkle service training.

The warranty does not apply to machines/equipment that are damaged due to improper handling, improper installation, use of violence, accident, abuse, violation of the specifications and operating manuals, inadequate maintenance, damage by third parties and outside influences. Also, there is no warranty for completely or partially dismantled machines/equipment, improper modifications or repairs, not using the original Merkle coolant, heavy pollution, and work done by persons not authorized by Merkle.

The above warranty shall apply for 1-shift operation. At a 2-shift operation the times will be shortened to 50%, at a 3-shift operation to 33% of the times stated above.